



BUGGIES UNLIMITED

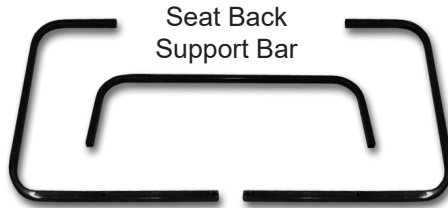


Rear Flip Seat Kit Installation Instructions for Club Car® Precedent®, Tempo®, & Onward®

KIT CONTENTS:



Lean Back Cushion



Seat Back Support Bar



Seat Back Brackets



Seat Bottom Cushion

Armrests



Footrest



Seat Frame



Rear Struts



Footrest Brackets



Bagwell Brackets



Tool Required: 10mm Socket

Engage Parking Brake and switch the Key Switch to the OFF Position.

Remove and retain front seat hardware located behind seat. Remove front seat cushion and retain.

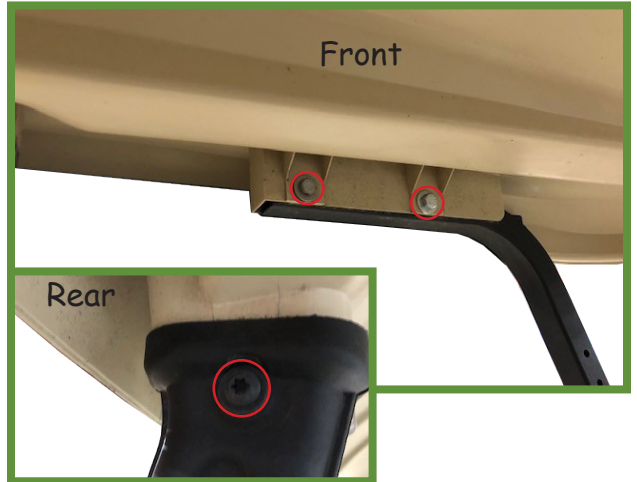
STEP 1



Front Struts: 10mm Socket & 10mm Wrench
Rear Struts: 40mm Torx Socket & 13mm Wrench

Remove canopy at front and rear struts as shown, retain canopy and hardware.

STEP 2



8mm Socket

Remove lower rear strut hardware located on inside of sweater basket. Remove factory struts and discard all pieces.

STEP 3



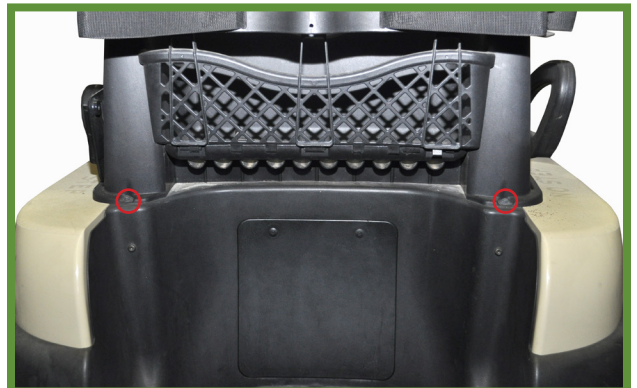
Note: The factory cooler/sand bottles will need to be removed as well to free rear struts.



10mm Socket

Remove sweater basket bolts on front and rear of basket. Retain hardware for use later, discard basket, it will not be reused.

STEP 4



 10mm Socket

Remove bolts from basket mounting brackets, discard the bolts and brackets.

STEP 5



 17mm Socket & Wrench

Attach **Bagwell Brackets** to the bagwell using the Hardware and Spacers from Pack 1.

Note: 2015 & UP models use the 10x80mm bolts and fender washers.

STEP 6



 10mm Socket

Attach **Seat Frame** to the two rear holes from the basket bracket mounts using the four bolts retained from STEP 4.

STEP 7



 17mm Socket & Wrench

IMPORTANT: Do not fully tighten any hardware until after Step 16 is complete.

Attach **Seat Frame** to top of **Bagwell Brackets** in the outerholes of cross member using 10x25mm bolts from Pack 2.

STEP 8



 17mm Socket & Wrench

Attach the **Footrest** to the **Bagwell Brackets** using 10x25mm bolts from Pack 2.

STEP 9

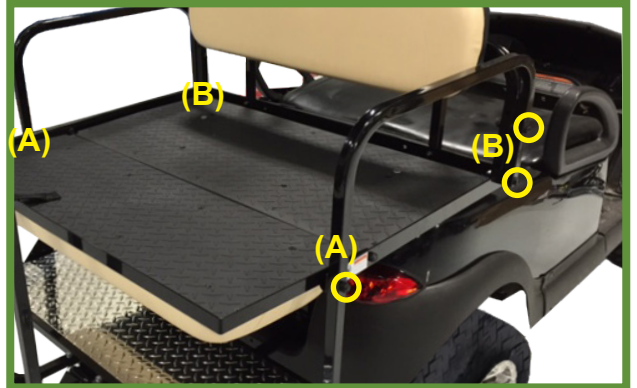


 #3 Phillips Tip, 17mm Socket & 17mm Wrench

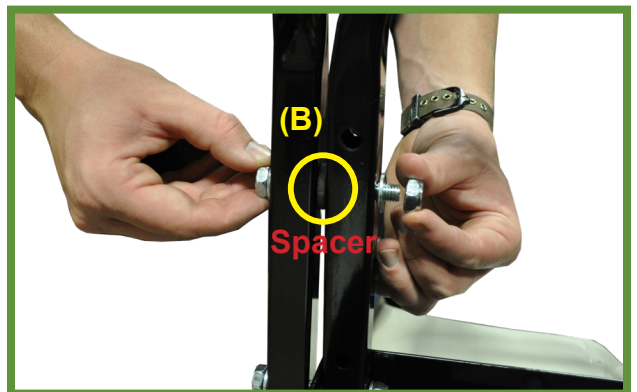
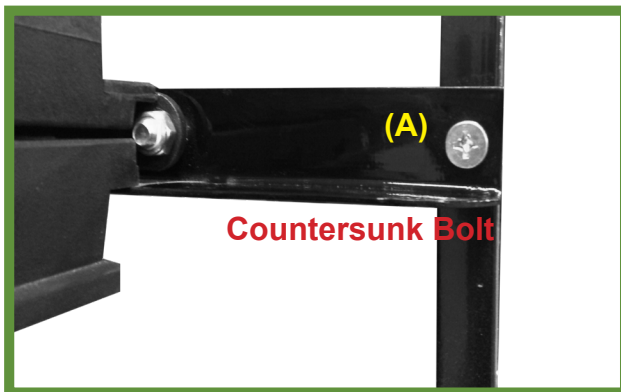
Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

A) Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 3. Use supplied Acorn nuts on the outside of the cart to secure.

STEP 10



B) Using 10x70mm bolts and *Rubber Spacers* from Pack 3, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.



 17mm Socket & Wrench

Attach bottom of **Armrests** to the **Footrest** using the **Footrest Brackets** and 10x70mm bolts from Pack 3.

STEP 11



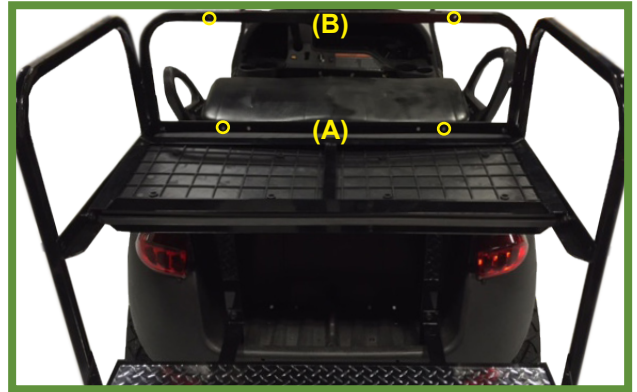
 17mm Socket & Wrench

A) Attach Rear Struts to the Seat Frame first using 10x45mm bolts from Pack 4.

B) Attach Rear Struts to Seat Back Support Bar using 10x70mm bolts from Pack 4.

Note: Top of Rear Struts point towards the rear of the cart. Bottom of struts will recess into the the underbody opening.

STEP 12

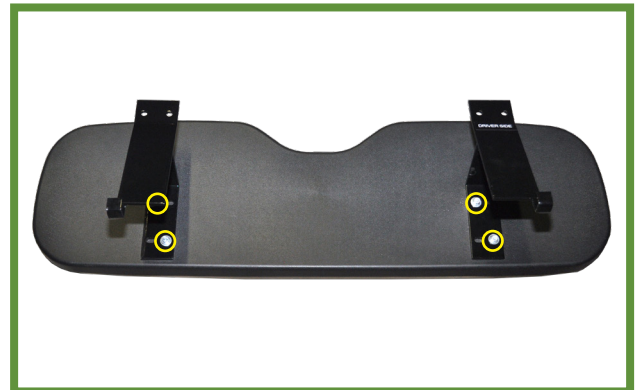


 10mm Socket or Wrench

Using the hardware from Pack 5, attach the **Seat Back Brackets** to the **Rear Lean Back Cushions** as shown.

**Driver's side is labeled.*

STEP 13



 17mm Socket & Wrench

Attach **Lean Back Cushion** w/ brackets to the **Seat Back Support Bar** using the 10x45mm bolts from Pack 4.

STEP 14



 10mm Socket or Wrench

Using hardware retained from Step 1, mount front seat cushion to new **Seat Back Brackets**. Tighten hardware.

STEP 15



 Front Struts: 10mm Socket & 10mm Wrench
Rear Struts: 40mm Torx Socket & 13mm Wrench

Using retained hardware from Step 2, attach canopy to new **Rear Struts** and front struts.

STEP 16



You can now tighten ALL seat kit hardware.

 #3 Phillips Tip

1. Insert the **Nylon seat strap** between the flip frame and cushion at your desired location.

2. Make sure the thickest part of the seat bottom is towards the rear. Center seat bottom from left to right on flip frame. Using countersunk bolts from Pack 6, tighten the seat bottom to seat frame as shown.

STEP 17



Grab Bar not included with kit

INSTALLATION COMPLETE

HARDWARE PACK

Pack 1

- 2 - Top Hat Spacer
- 2 - 10x80mm Hex Bolt (2015-up models)
- 2 - 10x45mm Hex Bolt
- 4 - 10x20mm Flat Washer
- 2 - 10x25mm Fender Washer (2015-up models)
- 2 - 10mm Nylock Nut

Pack 2

- 4 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nylock Nut

Pack 3

- 6 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 14 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacer

Pack 4

- 2 - 10x70mm Hex Bolt
- 4 - 10x45mm Hex Bolt
- 12 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut

Pack 5

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

Pack 6

- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap



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